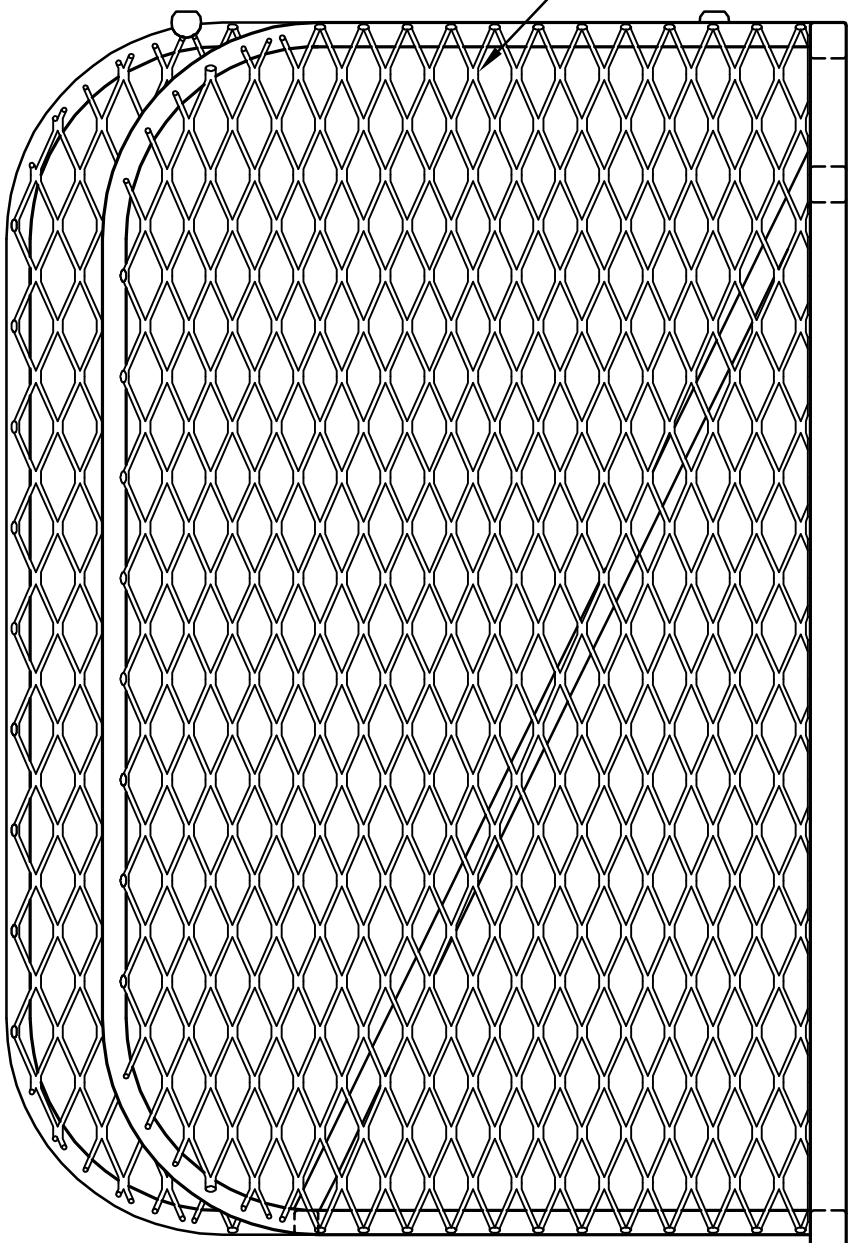
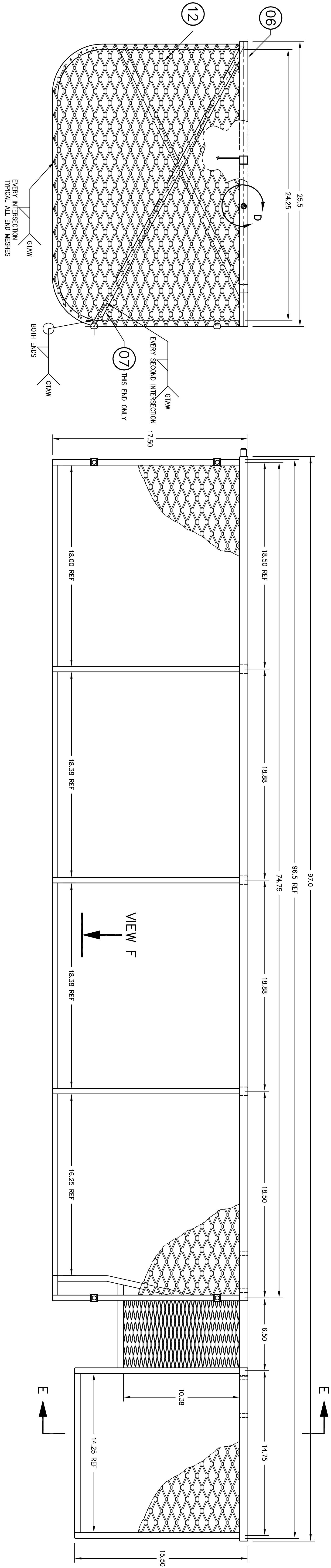
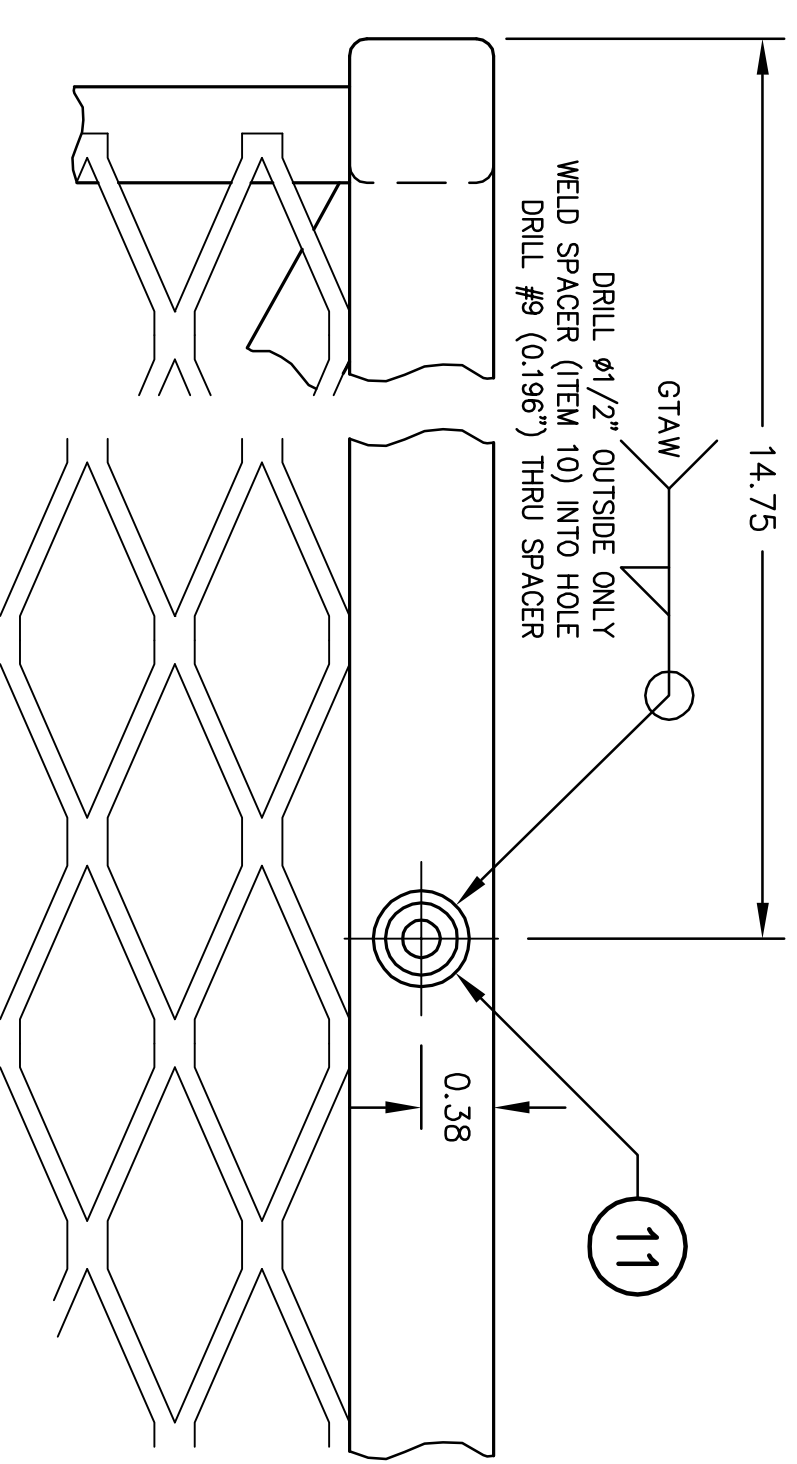


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1	CAP (09) MATERIAL UPDATED; WELDING DETAILS UPDATED; NOTES UPDATED;	B/C	07/01/2017				
SECTION E-E DIMENSION CORRECTED TO 10.38							

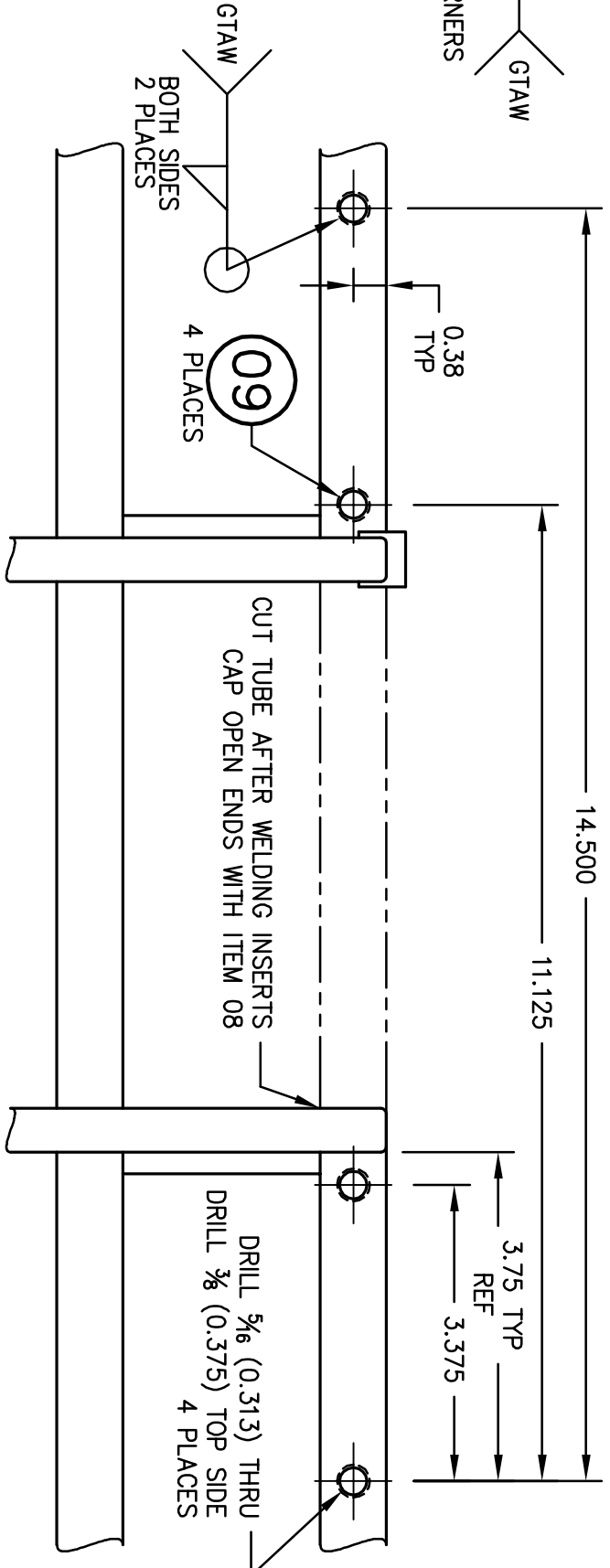
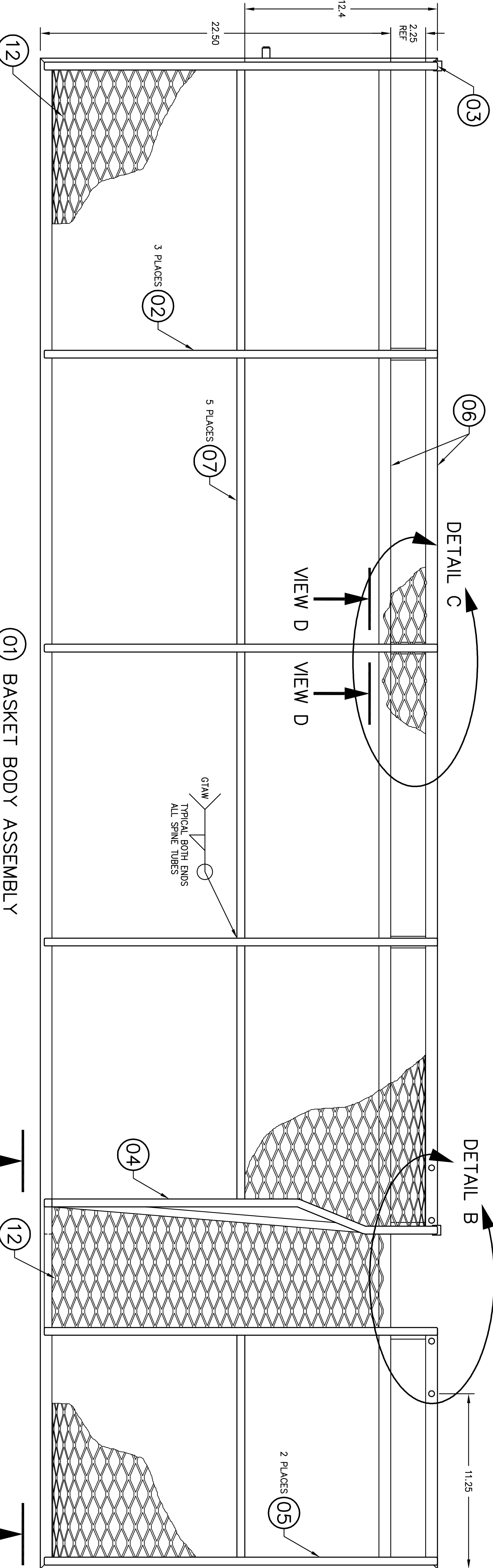


- NOTES:
1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
  2. REMOVE ALL EXPOSED WELD SPACERS IN ASSEMBLY FOR WELDING OF WELD GASKETS.
  3. WHEN ASSEMBLY IS COMPLETE, REMOVE ALL EXPOSED WELD JOINTS WITH POSITIVE WELD.
  4. WELDING OF 4130 STEEL TO BE COMPLETED BY G1AW METHOD TO AMS 2886C.
  5. 4130 AND 1018 STEEL WELDING ROD SHALL CONFORM TO E7025-2 OR EQUIVALENT.
  6. STAINLESS AND 4130 STEEL WELDING ROD SHALL CONFORM TO E308L OR EQUIVALENT.
  7. INSTALL ITEM 10 (BASKET HANDLE PROVISIONS ASSEMBLY) IN ACCORDANCE WITH AERO DESIGN LTD. DRAWING 94622 BEFORE WELDING HOOPS TO RIM.
  8. FINISH: THOROUGHLY CLEAN AND POWDER COAT BASKET ASSEMBLY.



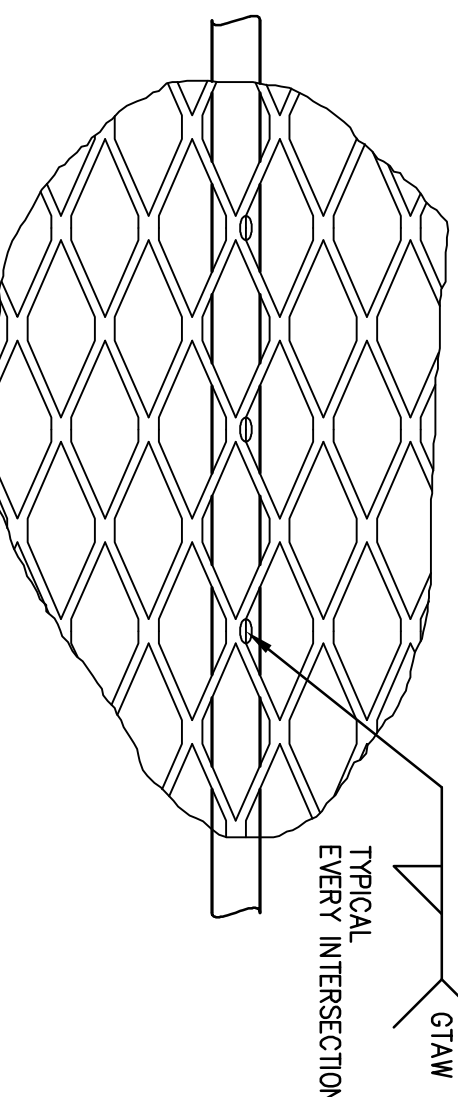
DETAIL D

SCALE 1:1  
VIEW LOOKING AT FRONT RIM OF BASKET



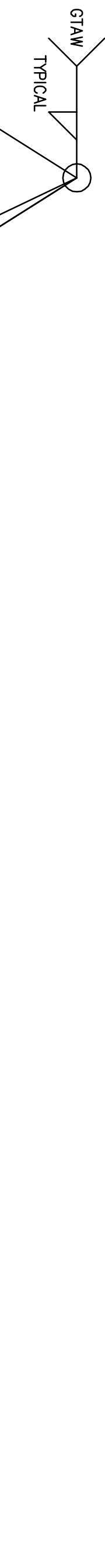
DETAIL B

SCALE 1:2  
VIEW LOOKING AT BASKET RIM  
MESH NOT SHOWN FOR CLARITY

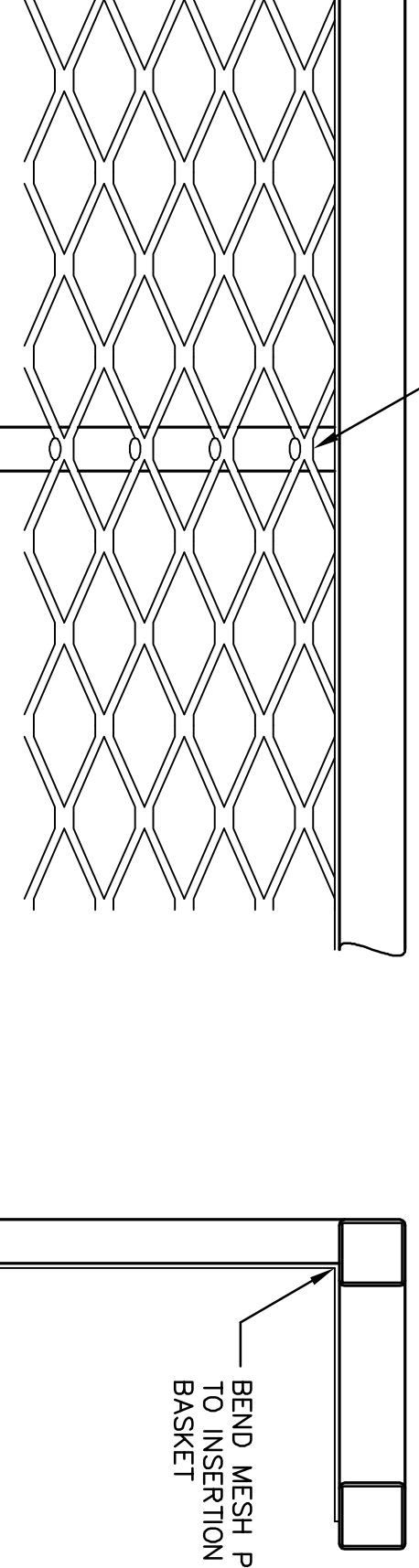


VIEW F

SCALE 1:2  
LOOKING DOWN AT BASKET SPINE

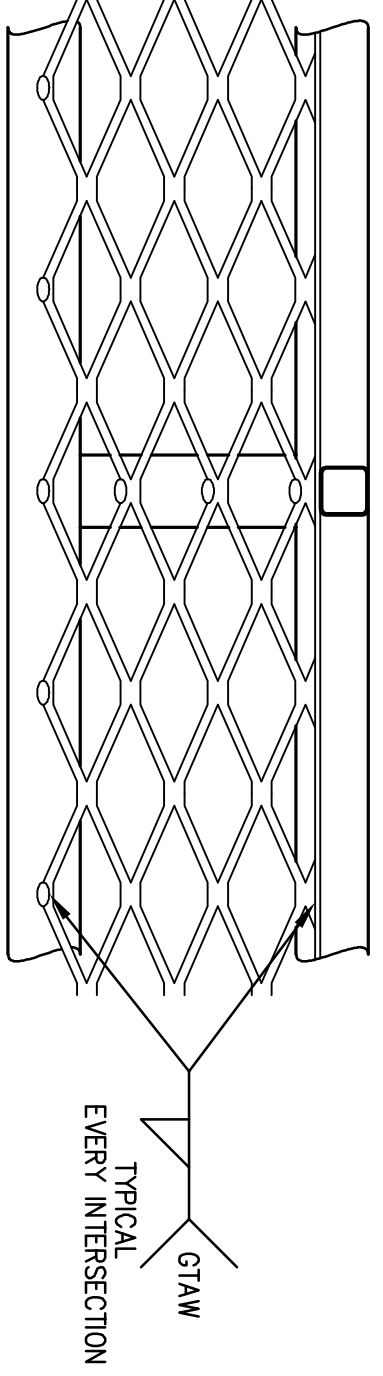


VIEW A



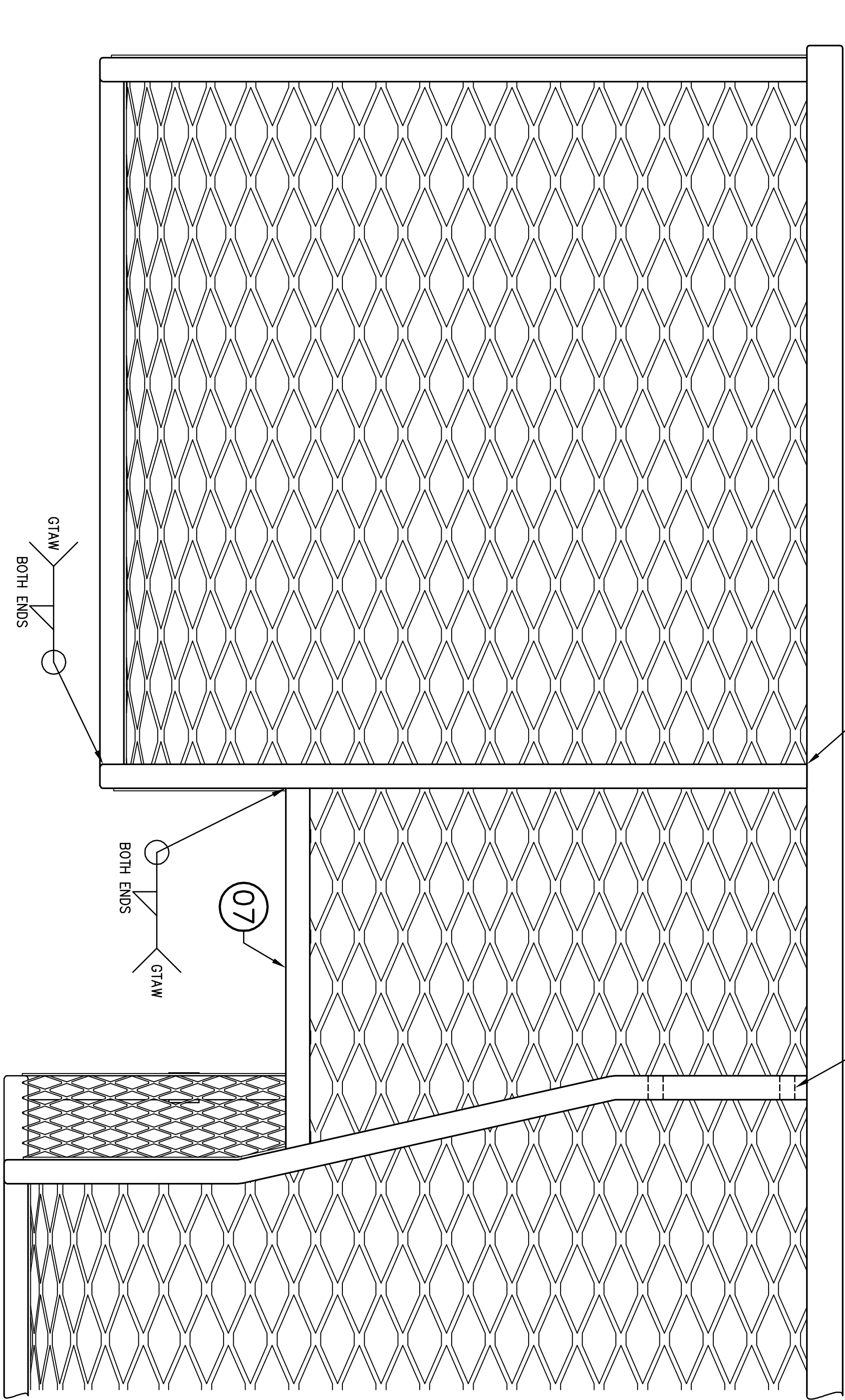
VIEW D

SCALE 1:2  
VIEW LOOKING AT BASKET HOOP



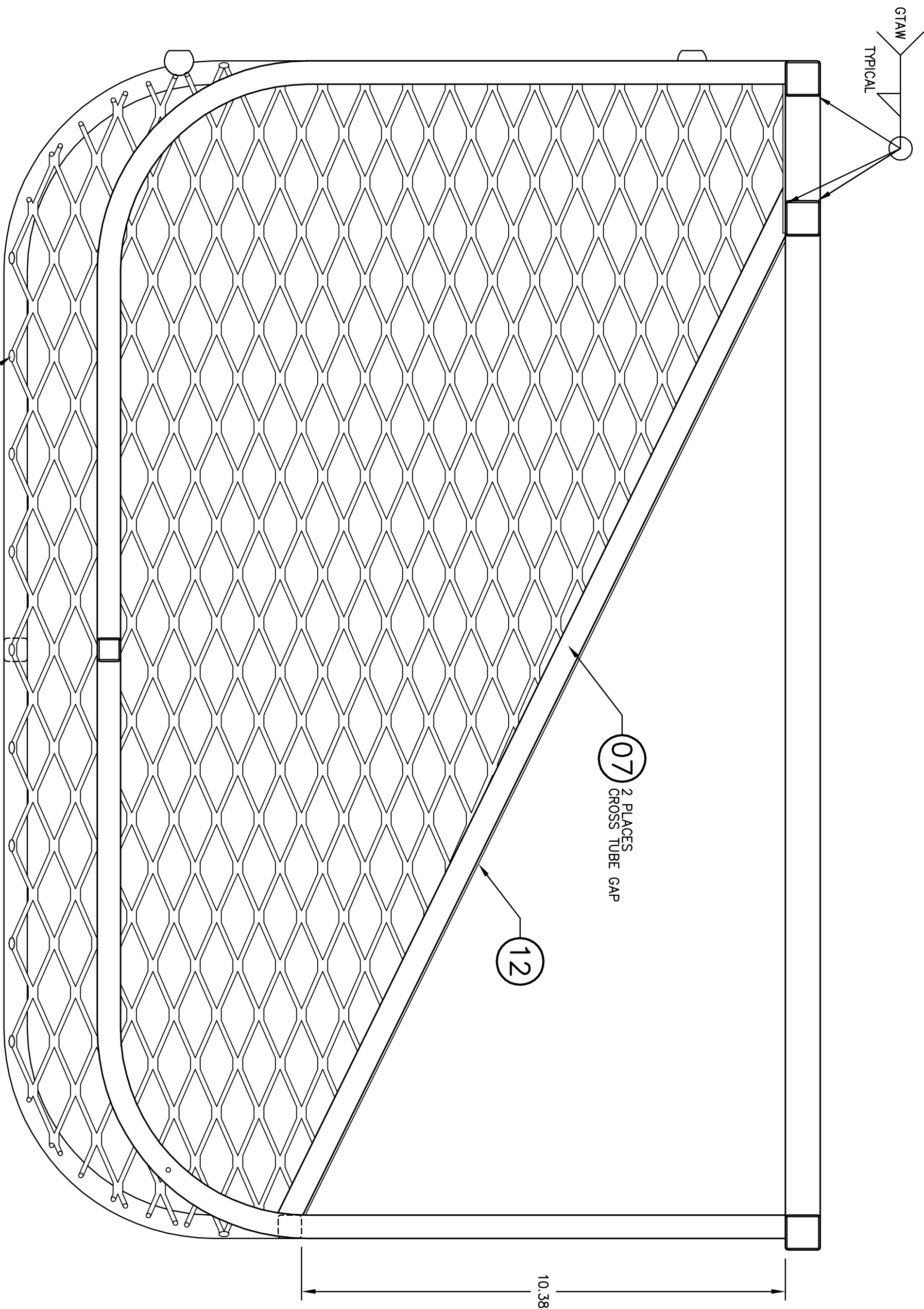
DETAIL C

SCALE 1:2  
VIEW LOOKING UP AT BASKET RIM



VIEW A

SCALE 1:2  
VIEW LOOKING AT REAR OUTBOARD SIDE OF BASKET



SECTION E-E

SCALE 1:2  
VIEW LOOKING FORWARD THROUGH BASKET

QTY	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
1	94611-01	1	BASKET BODY ASSEMBLY	STEEL	COMMERCIAL	
1	94621-01	1	BASKET HANDLE PROVISIONS	STEEL	COMMERCIAL	
1	94622-01	1	BASKET HOOP	STEEL	COMMERCIAL	
1	94623-01	1	BASKET HOOP	STEEL	COMMERCIAL	
1	94624-01	1	BASKET HOOP	STEEL	COMMERCIAL	
1	94625-01	1	BASKET HOOP	STEEL	COMMERCIAL	
1	94626-01	1	BASKET HOOP	STEEL	COMMERCIAL	
1	94627-01	1	BASKET HOOP	STEEL	COMMERCIAL	
1	94628-01	1	BASKET HOOP	STEEL	COMMERCIAL	
1	94629-01	1	BASKET HOOP	STEEL	COMMERCIAL	
1	94630-01	1	BASKET HOOP	STEEL	COMMERCIAL	
1	94631-01	1	BASKET HOOP	STEEL	COMMERCIAL	
1	94632-01	1	BASKET HOOP	STEEL	COMMERCIAL	
1	94633-01	1	BASKET HOOP	STEEL	COMMERCIAL	
1	94634-01	1	BASKET HOOP	STEEL	COMMERCIAL	
1	94635-01	1	BASKET HOOP	STEEL	COMMERCIAL	
1	94636-01	1	BASKET HOOP	STEEL	COMMERCIAL	
1	94637-01	1	BASKET HOOP	STEEL	COMMERCIAL	
1	94638-01	1	BASKET HOOP	STEEL	COMMERCIAL	
1	94639-01	1	BASKET HOOP	STEEL	COMMERCIAL	
1	94640-01	1	BASKET HOOP	STEEL	COMMERCIAL	
1	94641-01	1	BASKET HOOP	STEEL	COMMERCIAL	
1	94642-01	1	BASKET HOOP	STEEL	COMMERCIAL	
1	94643-01	1	BASKET HOOP	STEEL	COMMERCIAL	
1	94644-01	1	BASKET HOOP	STEEL	COMMERCIAL	
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1	94646-01	1	BASKET HOOP	STEEL	COMMERCIAL	
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1	94657-01	1	BASKET HOOP	STEEL	COMMERCIAL	
1	94658-01	1	BASKET HOOP	STEEL	COMMERCIAL	
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1	94699-01	1	BASKET HOOP	STEEL	COMMERCIAL	
1	94700-01	1	BASKET HOOP	STEEL	COMMERCIAL	

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